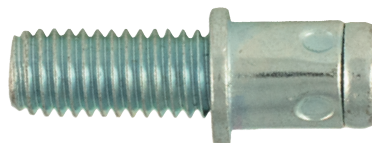
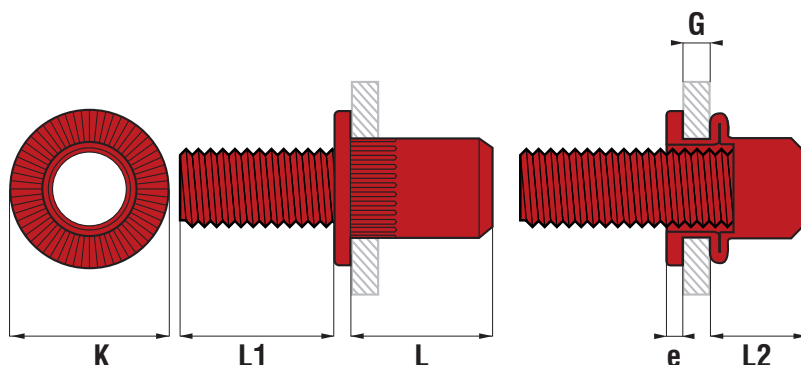


GOUJON À SERTIR - TÊTE PLATE - ACIER

DIMENSIONS & RÉFÉRENCES



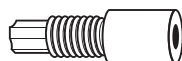
Ø	L	L1	L2	G	Référence
Diamètre	mm	mm	mm	mm	
M4	8.5	15.0	4.0	0.5 - 2.0	GCD0420
	9.5	15.0		2.0 - 3.0	GCD0430
M5	10.0	15.0	5.0	0.5 - 2.0	GCD0520
	11.0	15.0		2.0 - 4.8	GCD0538
M6	11.0	15.0	6.0	0.5 - 2.5	GCD0625
	12.5	15.0		2.5 - 4.0	GCD0640
M8	14.0	20.0	8.0	1.0 - 3.0	GCD0830
	16.0	20.0		3.0 - 5.0	GCD0850

Données complémentaires

Ø	K	e		Traction	Couple de serrage
Diamètre	mm			N	Nm
M4	8.0	0.5	Ø5.5	4 000	4.0
M5	9.0	0.8	Ø6.6	7 000	7.0
M6	10.0	1.0	Ø7.8	10 000	10.0
M8	12.0	1.0	Ø9.9	28 000	30.0

ACCESSOIRES DE POSE

Tirant femelle pour goujon à sertir :



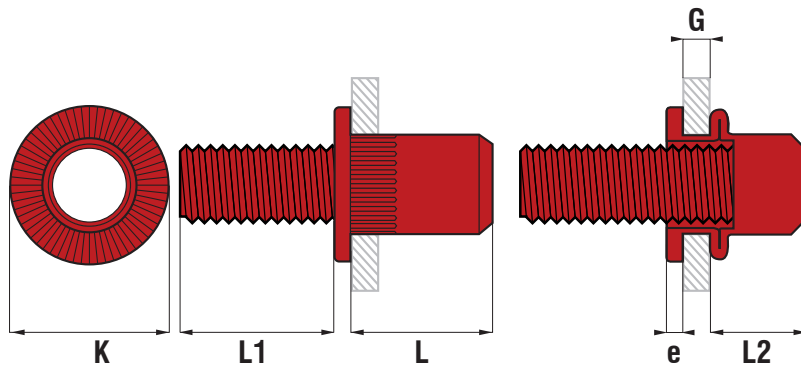
GOUJON À SERTIR	POUR OUTILS SCELL-IT	
	E-8 / E-12 / E-360NV / E-410NV / E-410NV-T	E-308NP
M4	E-8-TIGEFEM-M4	E-308NP-TIGEFEM-M4
M5	E-8-TIGEFEM-M5	E-308NP-TIGEFEM-M5
M6	E-8-TIGEFEM-M6	E-308NP-TIGEFEM-M6
M8	E-8-TIGEFEM-M8	E-308NP-TIGEFEM-M8

RIV STUD - FLAT HEAD - STEEL

GCD



DIMENSIONS & REFERENCES



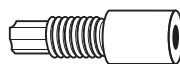
Ø	L	L1	L2	G	Reference
Diameter	mm	mm	mm	mm	
M4	8.5	15.0	4.0	0.5 - 2.0	GCD0420
	9.5	15.0		2.0 - 3.0	GCD0430
M5	10.0	15.0	5.0	0.5 - 2.0	GCD0520
	11.0	15.0		2.0 - 4.8	GCD0538
M6	11.0	15.0	6.0	0.5 - 2.5	GCD0625
	12.5	15.0		2.5 - 4.0	GCD0640
M8	14.0	20.0	8.0	1.0 - 3.0	GCD0830
	16.0	20.0		3.0 - 5.0	GCD0850

Specification

Ø	K	e			
Diameter	mm		Drill size	Tensile	Clamp force
	mm			N	Nm
M4	8.0	0.5	Ø5.5	4 000	4.0
M5	9.0	0.8	Ø6.6	7 000	7.0
M6	10.0	1.0	Ø7.8	10 000	10.0
M8	12.0	1.0	Ø9.9	28 000	30.0

INSTALLATION ACCESSORIES

Female mandrel for blind rivet studs:



RIV STUD	FOR SCELL-IT TOOLS	
	E-8 / E-12 / E-360NV / E-410NV / E-410NV-T	E-308NP
M4	E-8-TIGEFEM-M4	E-308NP-TIGEFEM-M4
M5	E-8-TIGEFEM-M5	E-308NP-TIGEFEM-M5
M6	E-8-TIGEFEM-M6	E-308NP-TIGEFEM-M6
M8	E-8-TIGEFEM-M8	E-308NP-TIGEFEM-M8